EC 97911-071 INDEX

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LAWS AND BUILDING AND SAFETY CODES GOVERNING THE DESIGN AND USE OF GLAZED ENTRANCE, WINDOW, AND CURTAIN WALL PRODUCTS VARY WIDELY. KAWNEER DOES NOT CONTROL THE SELECTION OF PRODUCT CONFIGURATIONS, OPERATING HARDWARE, OR GLAZING MATERIALS, AND ASSUMES NO RESPONSIBILITY THEREFOR.

Metric (SI) conversion figures are included throughout these details for reference. Numbers in parentheses () are millimeters unless otherwise noted.

The following metric (SI) units are found in these details:

m - meter

cm - centimeter

mm - millimeter

s - second

Pa - pascal

MPa - megapascal

Kawneer reserves the right to change configurations without prior notice when deemed necessary for product improvement.



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EC 97911-071

Laws and building and safety codes governing the design and use of glazed entrance, window, and cutain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

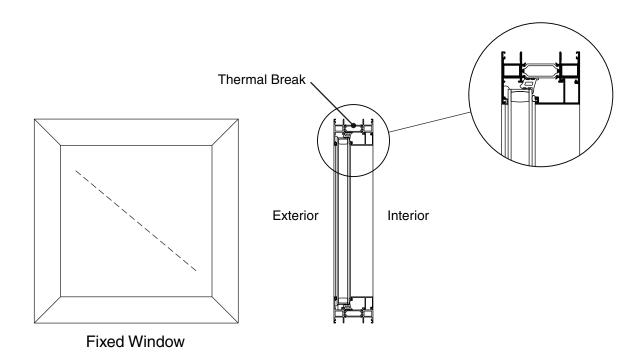
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FIXED WINDOW EC 97911-071

Standard Features

- Architectural Grade Window
- Tested to US and Canadian Standards
- Polyamide Thermal Break
- **Tubular Profiles**
- 45° Mitered Frame Corners
- Staked Corner Joinery
- Factory Silicone Glazed
- Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options



For specific product applications, Consult your Kawneer representative.



FIXED WINDOW

EC 97911-071

CLASS and GRADE	Architectural Class AW-PG80-FW
TESTING STANDARD	AAMA / WDMA CSA 101 / I.S.2 / A440-05 / A440-08
FRAME DEPTH	3-1/4" Overall Frame Depth
TYPICAL WALL THICKNESS	.080 Nominal Frame
TYPICAL MAXIMUM SIZE	60" x 99"
TYPICAL MINIMUM SIZE	17" x 17"
TYPICAL CONFIGURATIONS	
INFILL OPTIONS	1" and 1-3/4" (Other infill options available upon request.)
STANDARD HARDWARE	Not Applicable
OPTIONAL HARDWARE	Not Applicable
OTHER OPTIONS	Structural Mullions Vertically or Horizontally Stacked Receptor and Sub Sill Panning Internal Blinds Exterior or Interior Muntins

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

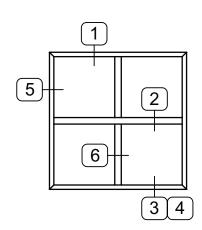


Laws and building and safety codes governing the design and use of glazed entrance, window, and cutain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

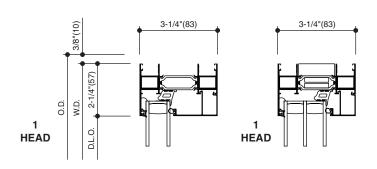
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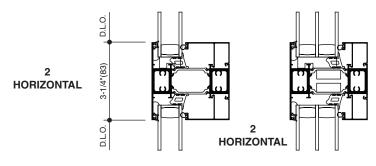
EC 97911-071 FIXED WINDOW

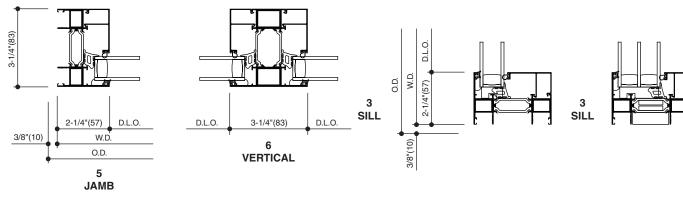
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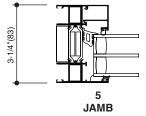


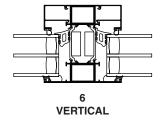
TYPICAL ELEVATION

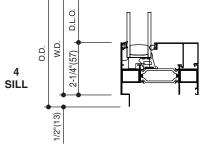


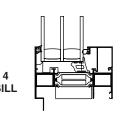










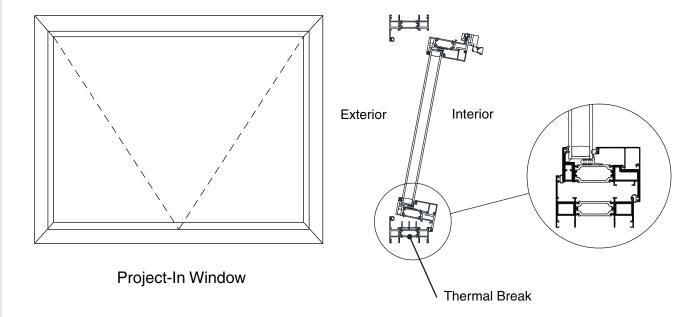




PROJECT-IN WINDOW EC 97911-071

Standard Features

- Architectural Grade Window
- Tested to US and Canadian Standards
- Polyamide Thermal Break
- **Tubular Profiles**
- 45° Mitered Vent and Frame Corners
- Staked Corner Joinery
- Factory Silicone Glazed
- Adjustable EURO-Groove Mounted Hardware
- Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options



For specific product applications, Consult your Kawneer representative.



PROJECT-IN WINDOW

EC 97911-071

CLASS and GRADE	Architectural Grade AW-PG80-AP
TESTING STANDARD	AAMA / WDMA CSA 101 / I.S.2 / A440-05 / A440-08
FRAME DEPTH	3-1/4" Overall Frame Depth
TYPICAL WALL THICKNESS	.080 Nominal Frame / .125" Nominal Vent
TYPICAL MAX. VENT SIZE	60" x 36"
TYPICAL MIN. VENT SIZE	24" x 19"
TYPICAL CONFIGURATIONS	
INFILL OPTIONS	1" and 1-3/4" (Other infill options available upon request.)
STANDARD HARDWARE	Stainless Steel 4-Bar Hinges Cast White Bronze Cam Handles
OPTIONAL HARDWARE	Access Control Locks Pole and Pole Ring Limit Stop
OTHER OPTIONS	Structural Mullions Vertically or Horizontally Stacked Insect Screens Receptor and Sub Sill Panning Internal Blinds Exterior or Interior Muntins

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

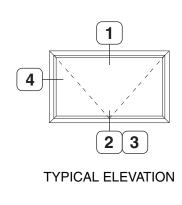
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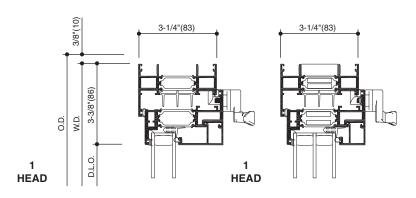


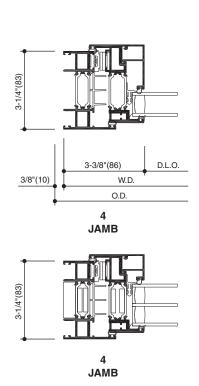
EC 97911-071 PROJECT-IN WINDOW

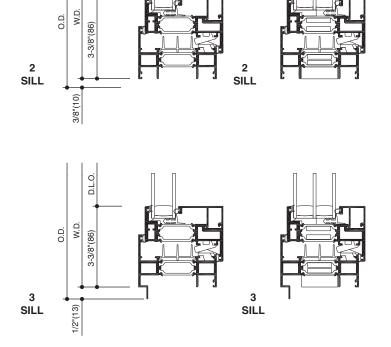
SCALE: 3" = 1'-0"

(Nominal Dimensions Shown)











D.L.O.

PROJECT-IN WINDOW

STAINLESS STEEL **4 BAR HINGES**



A standard hinge for ventilators providing approximately 45° to 60° openings depending on size. An optional limit stop is available to restrict hinge travel and limit vent opening.

CAM HANDLE



Cast white bronze cam handles are an alternative to standard multi-point locking for the operation and locking of ventilators.

CAM HANDLE WITH POLE RING



Cast white bronze cam handles with pole ring provide manual operation of ventilators located above reach.

These handles are operated with a sash pole.

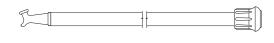
POLE RING



Cast white bronze pole ring is used in conjunction with locking hardware for sash pole operation of ventilators.

SASH POLE

LOCK



A 3/4" diameter aluminum sash pole with a cast white bronze pull down hook and black rubber tip. Available in 6 ft. and 12 ft. lengths with optional cast white bronze Pole Hanger.

HANGER FOR SASH POLE

ACCESS CONTROL





In lieu of cam handles and multi-point locking cast white bronze access control locks are offered for managed control of vent operations. Lock is operated with a manganese bronze



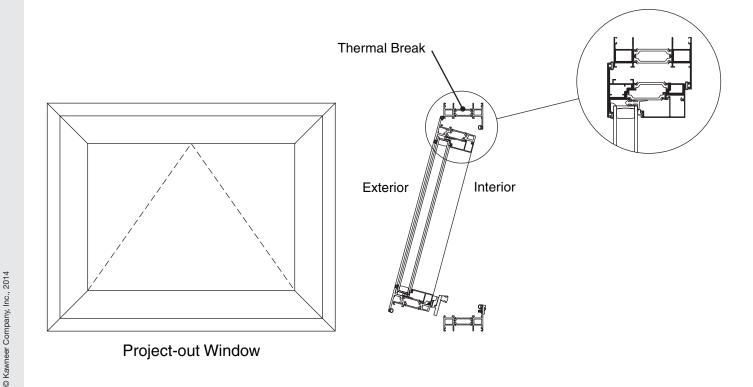
removable handle.



EC 97911-071 PROJECT-OUT WINDOW

Standard Features

- Architectural Grade Window
- Tested to US and Canadian Standards
- Polyamide Thermal Break
- Tubular Profiles
- 45° Mitered Vent and Frame Corners
- Staked Corner Joinery
- Factory Silicone Glazed
- Adjustable EURO-Groove Mounted Hardware
- Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options



For specific product applications, Consult your Kawneer representative.



aws and building and safety codes governing the design and use of glazed	ntrance, window, and curtain wall products vary widely. Kawneer does not control	ne selection of product configurations, operating hardware, or glazing materials,	occursion to consociality thought

Laws and building and safety codes governing the design and use	entrance, window, and curtain wall products vary widely. Kawneer	the selection of product configurations, operating hardware, or gla:	and assumes no responsibility therefor
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CLASS and GRADE	Architectural Grade AW-PG80-AP
TESTING STANDARD	AAMA / WDMA / CSA 101 / I.S.2 / A440-05 / A440-08
FRAME DEPTH	3-1/4" Overall Frame Depth
TYPICAL WALL THICKNESS	.080 Nominal Frame / .125" Nominal Vent
TYPICAL MAX. VENT SIZE	60" x 36"
TYPICAL MIN. VENT SIZE	24" x 19"
INFILL OPTIONS	1" and 1-3/4" (Other infill options available upon request.)
TYPICAL CONFIGURATIONS	
STANDARD HARDWARE	Stainless Steel 4-Bar Hinges Cast White Bronze Cam Handles
OPTIONAL HARDWARE	Access Control Locks Pole and Pole Ring Limit Stop Roto Operator
OTHER OPTIONS	Structural Mullions Vertically or Horizontally Stacked Insect Screens Receptor and Sub Sill Panning Internal Blinds Exterior or Interior Muntins



Laws and building and safety codes governing the design and use of glazed entrance, window, and cutain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

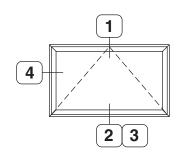
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EC 97911-071

PROJECT-OUT WINDOW

SCALE: 3" = 1'-0"

(Nominal Dimensions Shown)

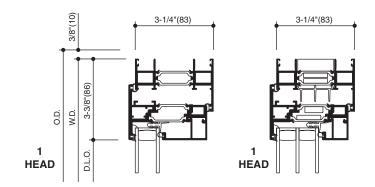


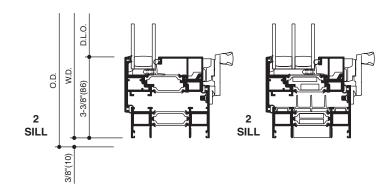
TYPICAL ELEVATION

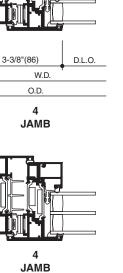
3-1/4"(83)

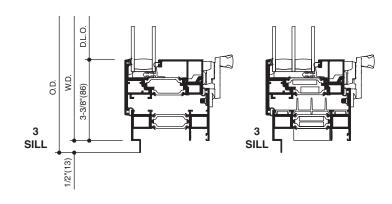
3/8"(10)

3-1/4"(83)





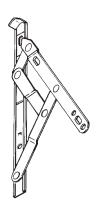






PROJECT-OUT WINDOW

STAINLESS STEEL 4 BAR HINGES



A standard hinge for ventilators providing approximately 45° to 60° openings depending on size. An optional limit stop is available to restrict hinge travel and limit vent opening.

CAM HANDLE



Cast white bronze cam handles are an alternative to standard multi-point locking for the operation and locking of ventilators.

CAM HANDLE WITH POLE RING



Cast white bronze cam handles with pole ring provide manual operation of ventilators located above reach.

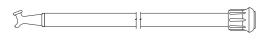
These handles are operated with a sash pole.

POLE RING



Cast white bronze pole ring is used in conjunction with locking hardware for sash pole operation of ventilators.

SASH POLE



A 3/4" diameter aluminum sash pole with a cast white bronze pull down hook and black rubber tip. Available in 6 ft. and 12 ft. lengths with optional cast white bronze Pole Hanger.

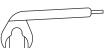
HANGER FOR SASH POLE



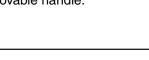
In lieu of cam handles and multi-point locking cast white bronze access control locks are offered for managed control of vent operations.

Lock is operated with a manganese bronze removable handle.

ACCESS CONTROL LOCK







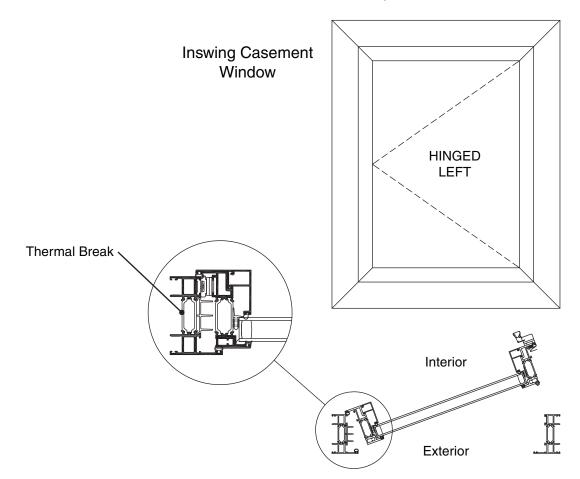


EC 97911-071

INSWING CASEMENT WINDOW

Standard Features

- Architectural Grade Window
- Tested to US and Canadian Standards
- Polyamide Thermal Break
- Tubular Profiles
- 45° Mitered Vent and Frame Corners
- Staked Corner Joinery
- Factory Silicone Glazed
- Adjustable EURO-Groove Mounted Hardware
- Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options



For specific product applications, Consult your Kawneer representative.



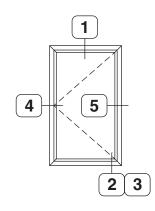
CLASS and GRADE	Architectural Grade AW-PG80-C
TESTING STANDARD	AAMA / WDMA / CSA 101 / I.S.2 / A440-05 / A440-08
FRAME DEPTH	3-1/4" Overall Frame Depth
TYPICAL WALL THICKNESS	.080 Nominal Frame / .125" Nominal Vent
TYPICAL MAX. VENT SIZE	36" x 60"
TYPICAL MIN. VENT SIZE	19" x 24"
TYPICAL CONFIGURATIONS	
INFILL OPTIONS	1" and 1-3/4" (Other infill options available upon request.)
STANDARD HARDWARE	Stainless Steel 4-Bar Hinges Cast White Bronze Cam Handles
OPTIONAL HARDWARE	Access Control Locks Pole and Pole Ring Limit Stop Butt Hinges with Friction Adjusters
OTHER OPTIONS	Structural Mullions Vertically or Horizontally Stacked Insect Screens Receptor and Sub Sill Panning Internal Blinds Exterior or Interior Muntins



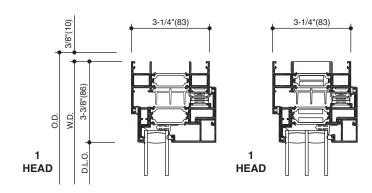
EC 97911-071

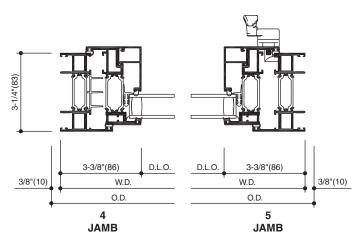
SCALE: 3" = 1'-0"

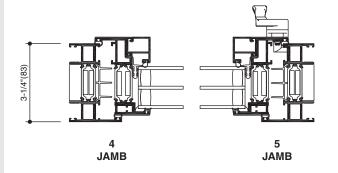
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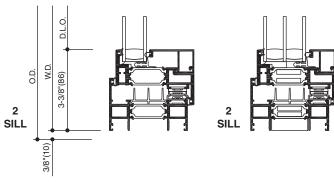


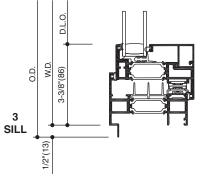
TYPICAL ELEVATION

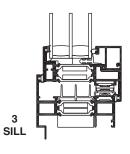






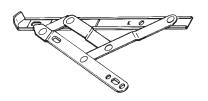








STAINLESS STEEL 4 BAR HINGES



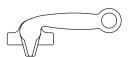
A standard hinge for ventilators providing approximately 45° to 60° openings depending on size. An optional limit stop is available to restrict hinge travel and limit vent opening.

CAM HANDLE



Cast white bronze cam handles are an alternative to standard multi-point locking for the operation and locking of ventilators.

CAM HANDLE WITH POLE RING



Cast white bronze cam handles with pole ring provide manual operation of ventilators located above reach.

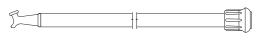
These handles are operated with a sash pole.

POLE RING



Cast white bronze pole ring is used in conjunction with locking hardware for sash pole operation of ventilators.

SASH POLE



A 3/4" diameter aluminum sash pole with a cast white bronze pull down hook and black rubber tip. Available in 6 ft. and 12 ft. lengths with optional cast white bronze Pole Hanger.

HANGER FOR SASH POLE



In lieu of cam handles and multi-point locking cast white bronze access control locks are offered for managed control of vent operations.

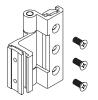
Lock is operated with a manganese bronze removable handle.

ACCESS CONTROL LOCK





BUTT HINGE



An optional hinge available in clear or bronze anodized finishes or painted to match window. Must be used with Friction Adjusters.

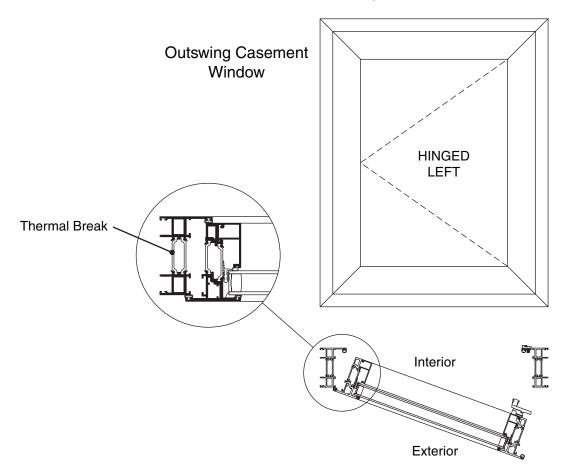
KAWNEER
AN ALCOA COMPANY

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

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Standard Features

- Architectural Grade Window
- Tested to US and Canadian Standards
- Polyamide Thermal Break
- Tubular Profiles
- 45° Mitered Vent and Frame Corners
- Staked Corner Joinery
- Factory Silicone Glazed
- Adjustable EURO-Groove Mounted Hardware
- Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options



For specific product applications, Consult your Kawneer representative.



Architectural Grade AW-PG80-C

.080 Nominal Frame / .125" Nominal Vent

3-1/4" Overall Frame Depth

Stainless Steel 4-Bar Hinges Cast White Bronze Cam Handles

36" x 60"

19" x 24"

AAMA / WDMA / CSA 101 / I.S.2 / A440-05 / A440-08

1" and 1-3/4" (Other infill options available upon request.)

CLASS and GRADE

TESTING STANDARD

TYPICAL WALL THICKNESS

TYPICAL MAX. VENT SIZE

TYPICAL MIN. VENT SIZE

TYPICAL CONFIGURATIONS

FRAME DEPTH

INFILL OPTIONS

STANDARD HARDWARE

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not cathe selection of product configurations, operating hardware, or glazing mater

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

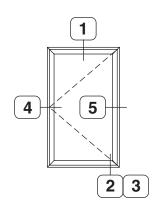
OPTIONAL HARDWARE	Access Control Locks Pole and Pole Ring Limit Stop Roto Operators Multi-Point Locks
OTHER OPTIONS	Structural Mullions Vertically or Horizontally Stacked Insect Screens Receptor and Sub Sill Panning Internal Blinds Exterior or Interior Muntins



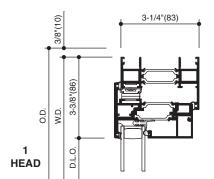
EC 97911-071

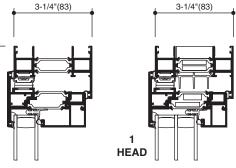
SCALE: 3" = 1'-0"

(Nominal Dimensions Shown)

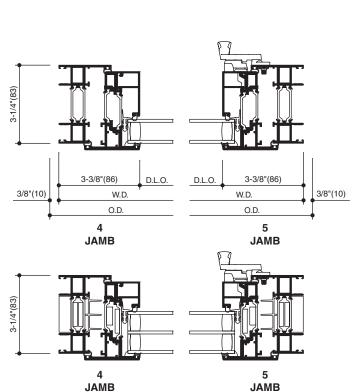


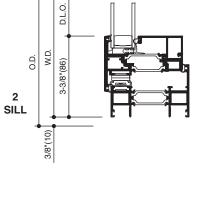
TYPICAL ELEVATION

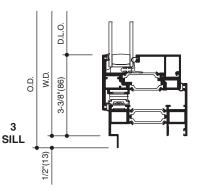


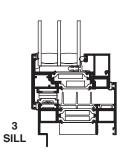


2 SILL













JAMB

OUTSWING CASEMENT WINDOW

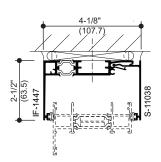
STAINLESS STEEL 4 BAR HINGES	A standard hinge for ventilators providing an opening of up to 45°. An optional limit stop is available to restrict hinge travel and limit vent opening.
CAM HANDLE	Cast white bronze cam handles are an alternative to standard multi-point locking for the operation and locking of ventilators.
CAM HANDLE WITH POLE RING	Cast white bronze cam handles with pole ring provide manual operation of ventilators located above reach. These handles are operated with a sash pole.
POLE RING	Cast white bronze pole ring is used in conjunction with locking hardware for sash pole operation of ventilators.
SASH POLE HANGER	A 3/4" diameter aluminum sash pole with a cast white bronze pull down hook and black rubber tip. Available in 6 ft. and 12 ft. lengths with optional cast white bronze Pole Hanger.
FOR SASH POLE	J
ACCESS CONTROL LOCK	In lieu of cam handles and multi-point locking cast white bronze access control locks are offered for managed control of vent operations. Lock is operated with a manganese bronze removable handle.
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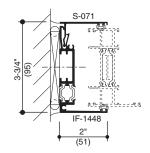


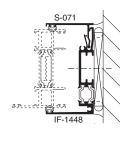
RECEPTORS, SUB SILLS AND ANCHORING

EC 97911-071

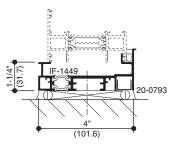
SCALE: 3" = 1'-0" (Nominal Dimensions Shown)



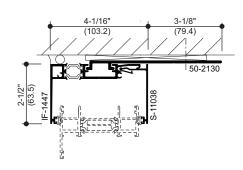


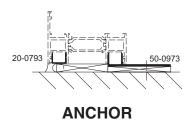


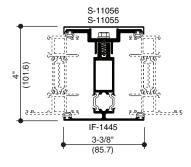
HEAD & JAMB RECEPTORS

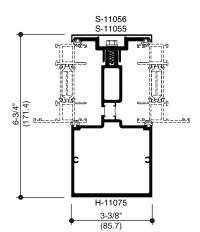












3-PIECE MULLIONS



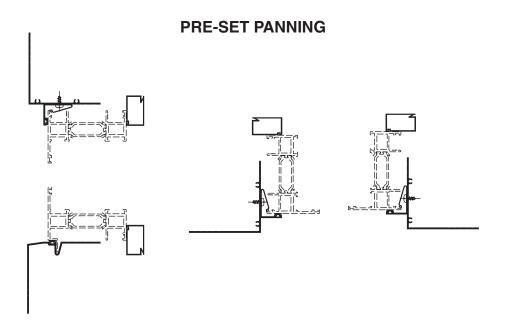
EC 97911-071

SCALE: 3" = 1'-0"

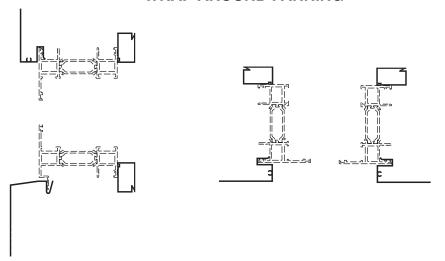
(Nominal Dimensions Shown)

PANNINGS

Note: 1" glazing infill shown, 1-3/4" similar.

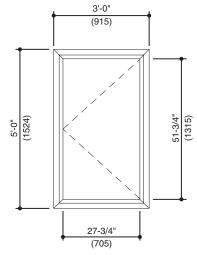


WRAP AROUND PANNING



EC 97911-071 THERMAL CHARTS

Generic Project Specific U-factor Example Calculation (Percent of Glass will vary on specific products depending on sitelines)



Example Glass U-Factor = 0.42 Btu/hr • ft² • °F

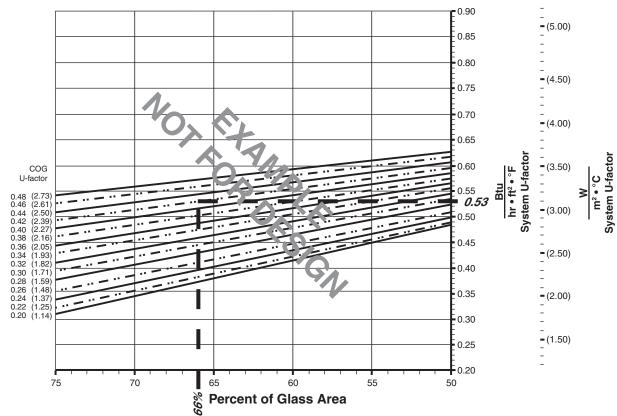
Total Daylight Opening = 27-3/4" • 51-3/4" = 9.97ft²

Total Projected Area = $3'-0" \bullet 5'-0" = 15 \text{ ft}^2$

Percent of Glass = (Total Daylight Opening ÷ Total Projected Area)100

 $= (9.97 \div 15)100 = 66\%$

System U-factor vs Percent of Glass Area



Based on 66% glass and center of glass (COG) U-factor of 0.42 System U-factor is equal to 0.53 Btu/hr \bullet ft² \bullet °F

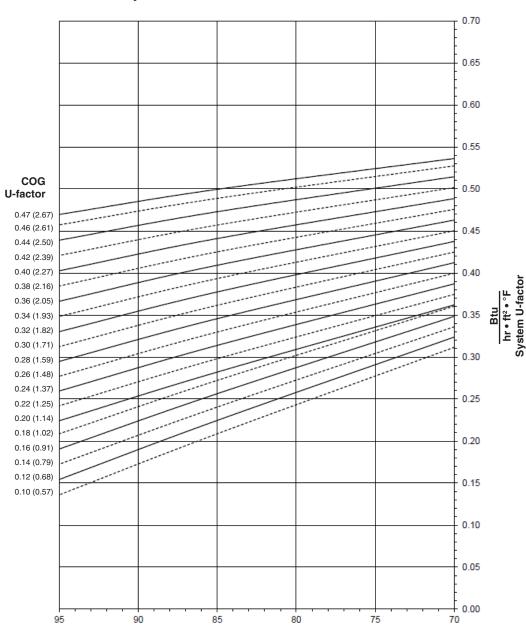


FIXED WINDOW WITH 1" GLAZING

Note:

Values in parentheses are metric. COG = Center of Glass. Charts are generated per AMMA 507

System U-factor vs Percent of Glass Area



Percent of Glass Area = Vision Area/Total Area
Daylight Opening / Projected Area

Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted. Glass properties are based on center of glass values and are obtained from your glass supplier.

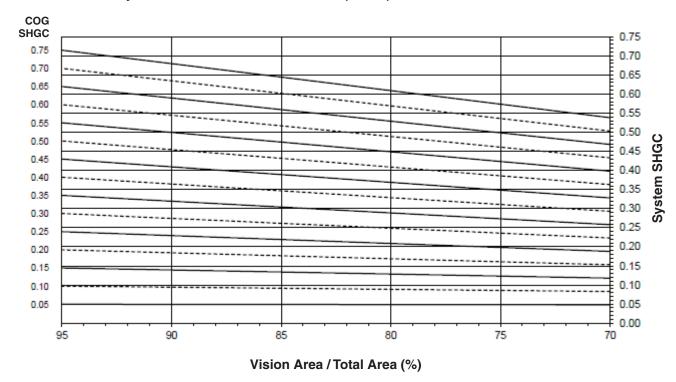


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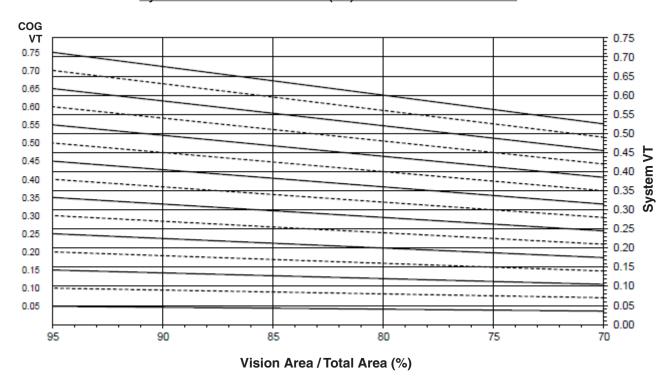
THERMAL CHARTS

FIXED WINDOW WITH 1" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



System Visible Transmittance (VT) vs Percent of Vision Area





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THERMAL PERFORMANCE MATRIX (NFRC SIZE)

Thermal Transmittance 1 (BTU/hr • ft 2 • °F)

Overall U-Factor 4
0.50
0.49
0.47
0.46
0.44
0.42
0.41
0.39
0.38
0.36
0.35
0.33
0.31
0.30
0.28
0.27
0.26
0.24
0.22
0.21

FIXED WINDOW WITH 1" GLAZING

NOTE: For glass values that are not listed, linear interpolation is permitted.

- 1. U-Factors are determined in accordance with NFRC 100.
- SHGC and VT values are determined in accordance with NFRC 200.
- 3. Glass properties are based on center of glass values and are obtained from your glass supplier.
- 4. Overall U-Factor, SHGC, and VT Matricies are based on the standard NFRC specimen size of 1200mm wide by 1500mm high (47-1/4" by 59-1/16").

SHGC Matrix ²

Glass SHGC ³	Overall SHGC 4
0.75	0.64
0.70	0.60
0.65	0.56
0.60	0.52
0.55	0.47
0.50	0.43
0.45	0.39
0.40	0.35
0.35	0.30
0.30	0.26
0.25	0.22
0.20	0.18
0.15	0.13
0.10	0.09
0.05	0.05

Visible Transmittance ²

Glass VT ³	Overall VT 4
0.75	0.64
0.70	0.60
0.65	0.55
0.60	0.51
0.55	0.47
0.50	0.43
0.45	0.38
0.40	0.34
0.35	0.30
0.30	0.26
0.25	0.21
0.20	0.17
0.15	0.13
0.10	0.09
0.05	0.04



Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

Laws and building and safety codes governing the design and use of glazed entrance, window, and cutain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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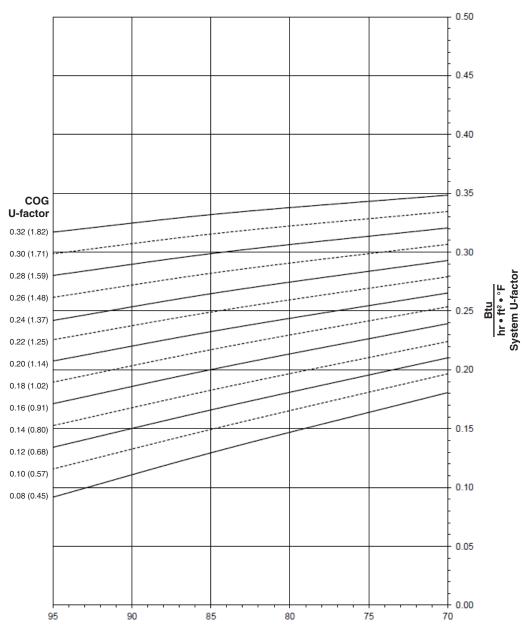
THERMAL CHARTS

FIXED WINDOW WITH 1-3/4" GLAZING

Note:

Values in parentheses are metric. COG = Center of Glass. Charts are generated per AMMA 507

System U-factor vs Percent of Glass Area



Percent of Glass Area = Vision Area/Total Area
Daylight Opening / Projected Area

Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted. Glass properties are based on center of glass values and are obtained from your glass supplier.

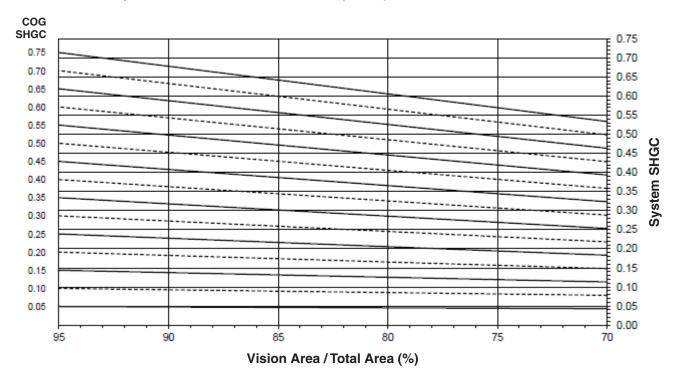


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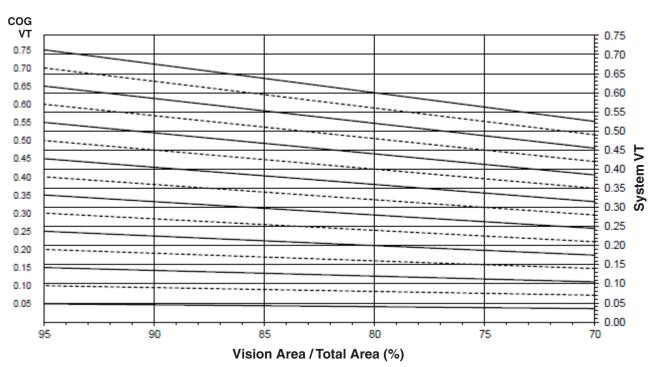
THERMAL CHARTS

FIXED WINDOW WITH 1-3/4" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



System Visible Transmittance (VT) vs Percent of Vision Area





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THERMAL PERFORMANCE MATRIX (NFRC SIZE)

FIXED WINDOW WITH 1-3/4" GLAZING

Thermal Transmittance 1 (BTU/hr • ft 2 • °F)

Glass U-Factor ³	Overall U-Factor 4
0.32	0.33
0.30	0.32
0.28	0.30
0.26	0.28
0.24	0.27
0.22	0.25
0.20	0.23
0.18	0.22
0.16	0.20
0.14	0.19
0.12	0.17
0.10	0.15
0.08	0.13

NOTE: For glass values that are not listed, linear interpolation is permitted.

- 1. U-Factors are determined in accordance with NFRC 100.
- 2. SHGC and VT values are determined in accordance with NFRC 200.
- 3. Glass properties are based on center of glass values and are obtained from your glass supplier.
- 4. Overall U-Factor, SHGC, and VT Matricies are based on the standard NFRC specimen size of 1200mm wide by 1500mm high (47-1/4" by 59-1/16").

SHGC Matrix ²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.63
0.70	0.59
0.65	0.55
0.60	0.51
0.55	0.47
0.50	0.42
0.45	0.38
0.40	0.34
0.35	0.30
0.30	0.26
0.25	0.21
0.20	0.17
0.15	0.13
0.10	0.09
0.05	0.05

Visible Transmittance ²

Glass VT ³	Overall VT 4
0.75	0.63
0.70	0.59
0.65	0.55
0.60	0.50
0.55	0.46
0.50	0.42
0.45	0.38
0.40	0.34
0.35	0.29
0.30	0.25
0.25	0.21
0.20	0.17
0.15	0.13
0.10	0.08
0.05	0.04



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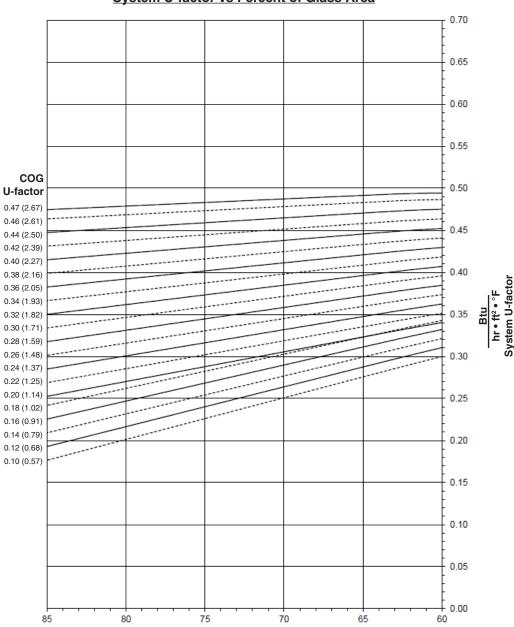
THERMAL CHARTS

PROJECT-IN WINDOW WITH 1" GLAZING

Note:

Values in parentheses are metric. COG = Center of Glass. Charts are generated per AMMA 507

System U-factor vs Percent of Glass Area



Percent of Glass Area = Vision Area/Total Area
Daylight Opening / Projected Area

Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted. Glass properties are based on center of glass values and are obtained from your glass supplier.



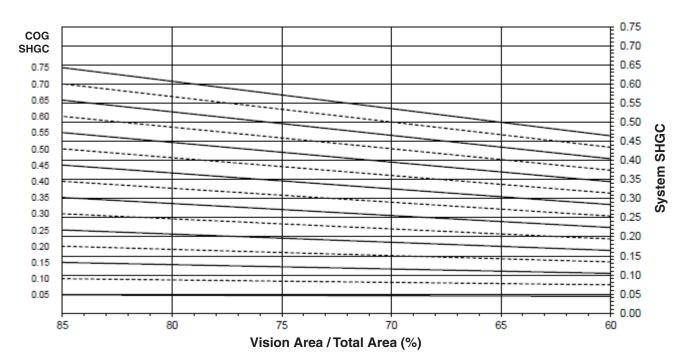
THERMAL CHARTS

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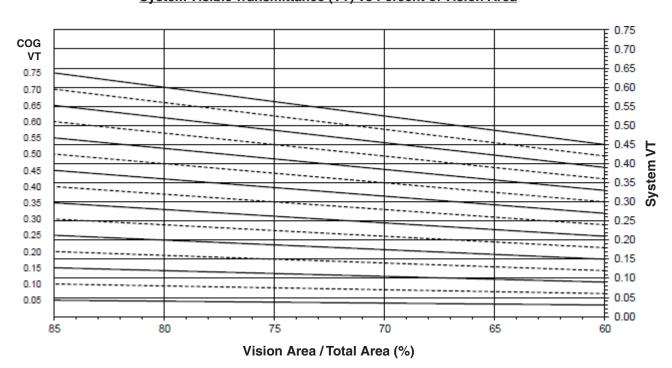
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PROJECT-IN WINDOW WITH 1" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



System Visible Transmittance (VT) vs Percent of Vision Area





THERMAL PERFORMANCE MATRIX (NFRC SIZE)

Thermal Transmittance 1 (BTU/hr • ft 2 • °F)

Overall U-Factor 4
0.49
0.48
0.47
0.46
0.45
0.44
0.42
0.41
0.40
0.39
0.38
0.36
0.35
0.34
0.33
0.33
0.32
0.31
0.30
0.28

PROJECT-IN WINDOW WITH 1" GLAZING

NOTE: For glass values that are not listed, linear interpolation is permitted.

- 1. U-Factors are determined in accordance with NFRC 100.
- SHGC and VT values are determined in accordance with NFRC 200.
- 3. Glass properties are based on center of glass values and are obtained from your glass supplier.
- 4. Overall U-Factor, SHGC, and VT Matricies are based on the standard NFRC specimen size of 1500mm wide by 600mm high (59-1/16" by 23-5/8").

SHGC Matrix²

Glass SHGC ³	Overall SHGC 4
0.75	0.49
0.70	0.46
0.65	0.42
0.60	0.39
0.55	0.36
0.50	0.33
0.45	0.30
0.40	0.27
0.35	0.23
0.30	0.20
0.25	0.17
0.20	0.14
0.15	0.11
0.10	0.08
0.05	0.04

Visible Transmittance ²

Glass VT ³	Overall VT ⁴
0.75	0.47
0.70	0.44
0.65	0.41
0.60	0.38
0.55	0.35
0.50	0.32
0.45	0.28
0.40	0.25
0.35	0.22
0.30	0.19
0.25	0.16
0.20	0.13
0.15	0.09
0.10	0.06
0.05	0.03



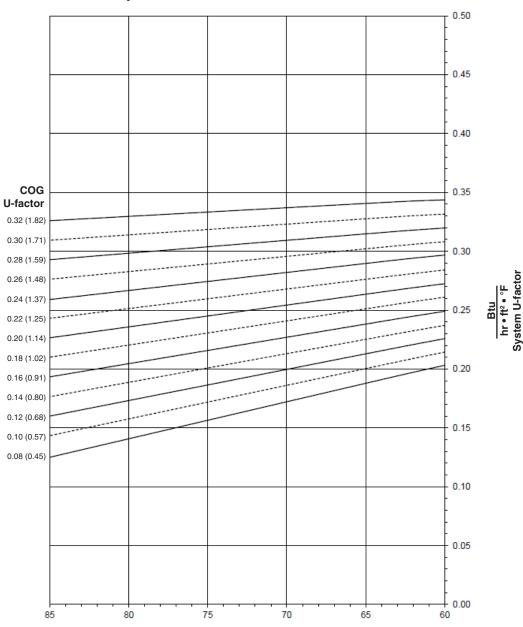
EC 97911-071 THERMAL CHARTS

PROJECT-IN WINDOW WITH 1-3/4" GLAZING

Note:

Values in parentheses are metric. COG = Center of Glass. Charts are generated per AMMA 507

System U-factor vs Percent of Glass Area



Percent of Glass Area = Vision Area/Total Area
Daylight Opening / Projected Area

Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted. Glass properties are based on center of glass values and are obtained from your glass supplier.

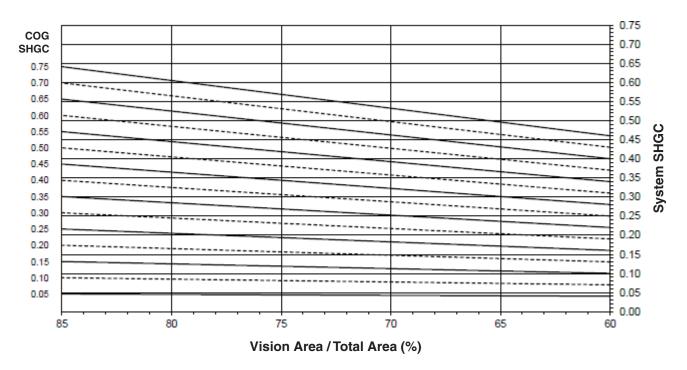


THERMAL CHARTS

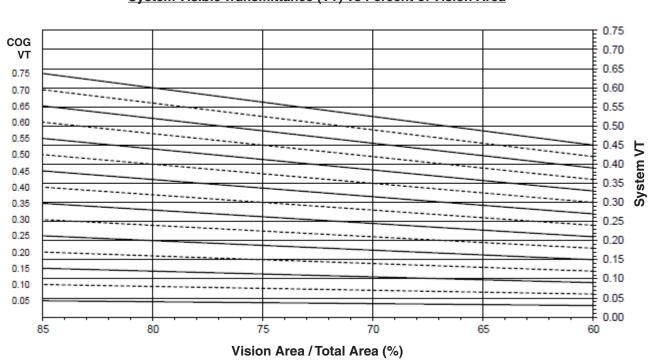
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PROJECT-IN WINDOW WITH 1-3/4" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



System Visible Transmittance (VT) vs Percent of Vision Area



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PROJECT-IN WINDOW WITH 1-3/4" GLAZING

Thermal Transmittance 1 (BTU/hr • ft 2 • °F)

Glass U-Factor ³	Overall U-Factor 4
0.32	0.34
0.30	0.33
0.28	0.32
0.26	0.30
0.24	0.29
0.22	0.28
0.20	0.27
0.18	0.25
0.16	0.24
0.14	0.23
0.12	0.22
0.10	0.21
0.08	0.19

NOTE: For glass values that are not listed, linear interpolation is permitted.

- 1. U-Factors are determined in accordance with NFRC 100.
- SHGC and VT values are determined in accordance with NFRC 200.
- 3. Glass properties are based on center of glass values and are obtained from your glass supplier.
- 4. Overall U-Factor, SHGC, and VT Matricies are based on the standard NFRC specimen size of 1500mm wide by 600mm high (59-1/16" by 23-5/8").

SHGC Matrix²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.48
0.70	0.45
0.65	0.42
0.60	0.39
0.55	0.36
0.50	0.33
0.45	0.29
0.40	0.26
0.35	0.23
0.30	0.20
0.25	0.17
0.20	0.14
0.15	0.10
0.10	0.07
0.05	0.04

Visible Transmittance 2

Glass VT ³	Overall VT ⁴
0.75	0.47
0.70	0.44
0.65	0.41
0.60	0.38
0.55	0.35
0.50	0.32
0.45	0.28
0.40	0.25
0.35	0.22
0.30	0.19
0.25	0.16
0.20	0.13
0.15	0.09
0.10	0.06
0.05	0.03



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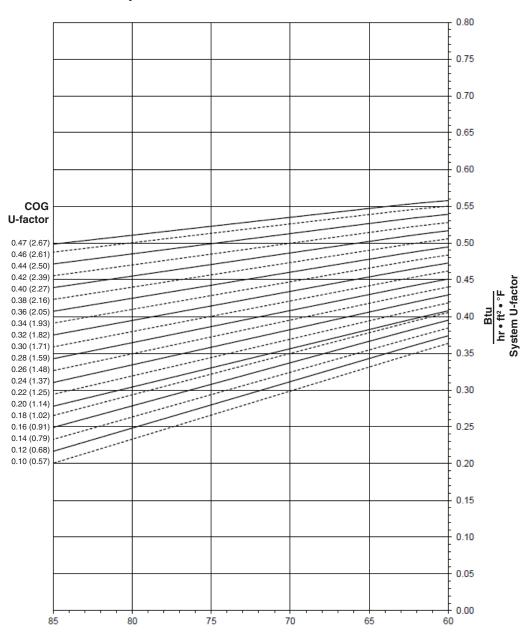
PROJECT-OUT WINDOW WITH 1" GLAZING

Note:

Values in parentheses are metric. COG = Center of Glass. Charts are generated per AMMA 507

THERMAL CHARTS

System U-factor vs Percent of Glass Area



Percent of Glass Area = Vision Area/Total Area
Daylight Opening / Projected Area

Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted. Glass properties are based on center of glass values and are obtained from your glass supplier.



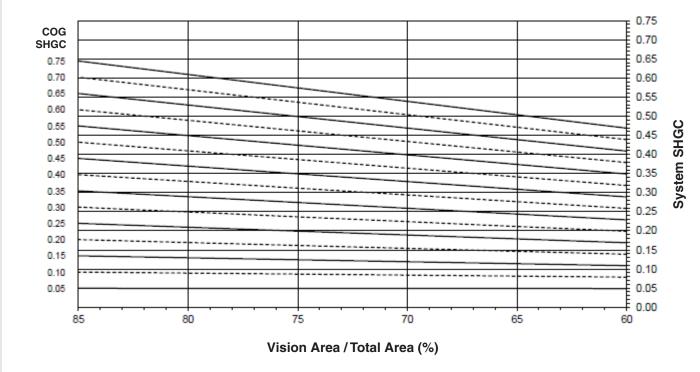
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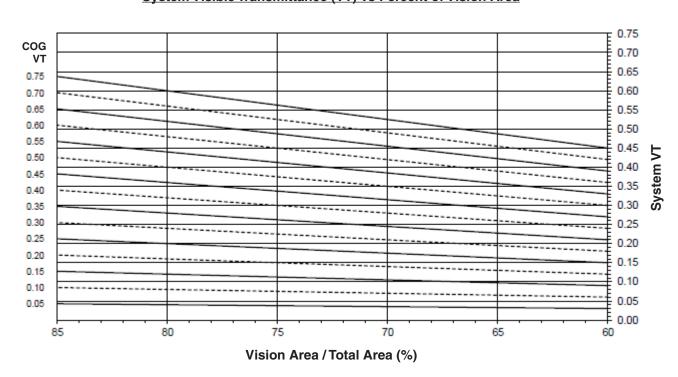
EC 97911-071 THERMAL CHARTS

PROJECT-OUT WINDOW WITH 1" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



System Visible Transmittance (VT) vs Percent of Vision Area





Thermal Transmittance 1 (BTU/hr • ft 2 • °F)

Thomas Tanonicano (B10/III It 1)	
Glass U-Factor ³	Overall U-Factor 4
0.48	0.55
0.46	0.54
0.44	0.53
0.42	0.52
0.40	0.51
0.38	0.50
0.36	0.48
0.34	0.47
0.32	0.46
0.30	0.45
0.28	0.44
0.26	0.43
0.24	0.41
0.22	0.40
0.20	0.39
0.18	0.39
0.16	0.38
0.14	0.37
0.12	0.35
0.10	0.34

PROJECT-OUT WINDOW WITH 1" GLAZING

NOTE: For glass values that are not listed, linear interpolation is permitted.

- 1. U-Factors are determined in accordance with NFRC 100.
- SHGC and VT values are determined in accordance with NFRC 200.
- 3. Glass properties are based on center of glass values and are obtained from your glass supplier.
- Overall U-Factor, SHGC, and VT Matricies are based on the standard NFRC specimen size of 1500mm wide by 600mm high (59-1/16" by 23-5/8").

SHGC Matrix ²

Glass SHGC ³	Overall SHGC 4
0.75	0.49
0.70	0.46
0.65	0.43
0.60	0.40
0.55	0.37
0.50	0.33
0.45	0.30
0.40	0.27
0.35	0.24
0.30	0.21
0.25	0.18
0.20	0.14
0.15	0.11
0.10	0.08
0.05	0.05

Visible Transmittance ²

Glass VT ³	Overall VT 4
0.75	0.47
0.70	0.44
0.65	0.41
0.60	0.38
0.55	0.35
0.50	0.32
0.45	0.28
0.40	0.25
0.35	0.22
0.30	0.19
0.25	0.16
0.20	0.13
0.15	0.09
0.10	0.06
0.05	0.03



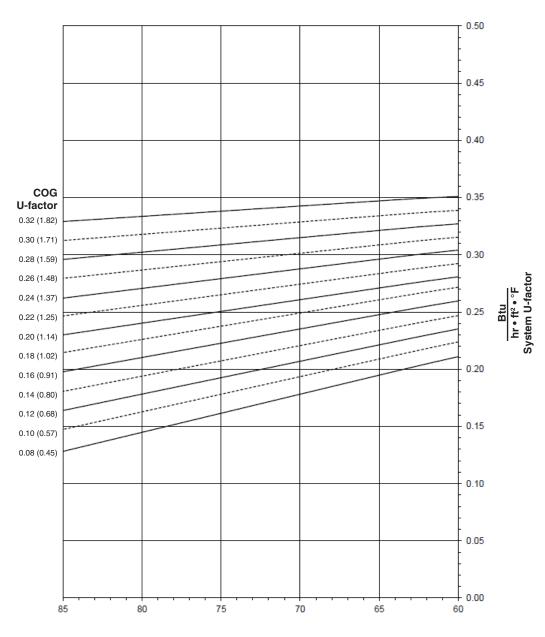
EC 97911-071 THERMAL CHARTS

PROJECT-OUT WINDOW WITH 1-3/4" GLAZING

Note:

Values in parentheses are metric. COG = Center of Glass. Charts are generated per AMMA 507

System U-factor vs Percent of Glass Area



Percent of Glass Area = Vision Area/Total Area
Daylight Opening / Projected Area

Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted. Glass properties are based on center of glass values and are obtained from your glass supplier.

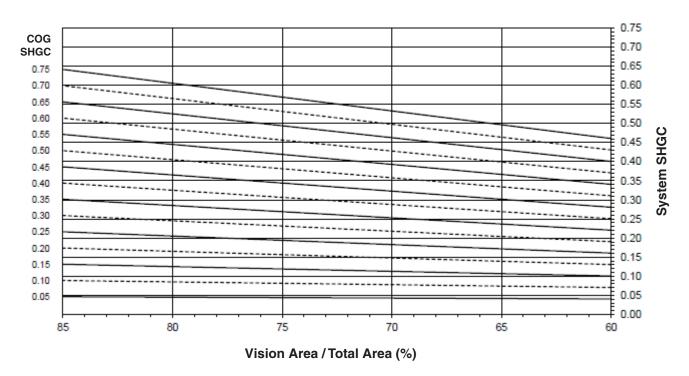


THERMAL CHARTS

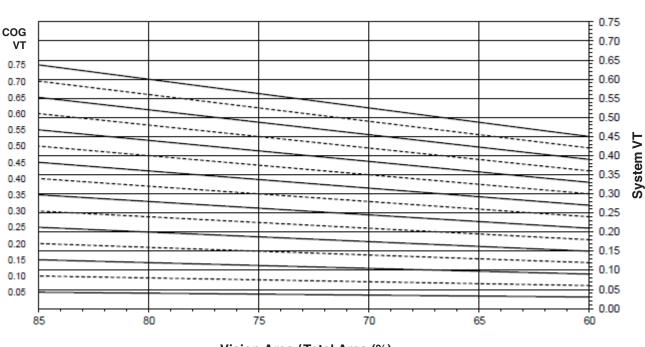
EC 97911-071

PROJECT-OUT WINDOW WITH 1-3/4" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



System Visible Transmittance (VT) vs Percent of Vision Area



Vision Area / Total Area (%)



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eer reserves the right to change configuration without prior notice when deemed sary for product improvement.

THERMAL PERFORMANCE MATRIX (NFRC SIZE)

PROJECT-OUT WINDOW WITH 1-3/4" GLAZING

Thermal Transmittance 1 (BTU/hr • ft 2 • °F)

Glass U-Factor ³	Overall U-Factor 4
0.32	0.35
0.30	0.34
0.28	0.32
0.26	0.31
0.24	0.30
0.22	0.29
0.20	0.27
0.18	0.26
0.16	0.25
0.14	0.24
0.12	0.23
0.10	0.21
0.08	0.20

NOTE: For glass values that are not listed, linear interpolation is permitted.

- 1. U-Factors are determined in accordance with NFRC 100.
- SHGC and VT values are determined in accordance with NFRC 200.
- 3. Glass properties are based on center of glass values and are obtained from your glass supplier.
- 4. Overall U-Factor, SHGC, and VT Matricies are based on the standard NFRC specimen size of 1500mm wide by 600mm high (59-1/16" by 23-5/8").

SHGC Matrix²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.48
0.70	0.45
0.65	0.42
0.60	0.39
0.55	0.36
0.50	0.33
0.45	0.29
0.40	0.26
0.35	0.23
0.30	0.20
0.25	0.17
0.20	0.14
0.15	0.10
0.10	0.07
0.05	0.04

Visible Transmittance ²

Glass VT ³	Overall VT 4
0.75	0.47
0.70	0.44
0.65	0.41
0.60	0.38
0.55	0.35
0.50	0.32
0.45	0.28
0.40	0.25
0.35	0.22
0.30	0.19
0.25	0.16
0.20	0.13
0.15	0.09
0.10	0.06
0.05	0.03



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